(54) Title: METHOD AND DEVICE FOR WRITING OPTICAL RECORD CARRIERS

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A maked it described for questioning recenting conditions for write; information as an optical zoned carrier. The information is written on the zoned carrier in five and optical parties with the parties and parties made in condition. A resize of the parties and the recent carrier (i) for the optimization. A just obscure (1) in parties in the first and parties and the recent (ii) for the optimization. A just obscure (1) parties in the first parties and partie

(57) Abstract



WORLD INTELLECTUAL PROPERTY ORGANIZATION International Bureau

INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

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Method and device for writing optical record carriers.

a record carrier, a test pattern is written onto the record carrier. The read signal obtained with the optimized process. form of the pulse series. The user information is subsequently written onto the record carrier from this pattern provides information for optimizing the recording process, in particular the radiation. A pulse series comprises one or more pulses. Before recording user information on in a radiation-sensitive recording layer of the record carrier by means of pulses series of information on an optical record carrier. Marks representing the user information are written European patent no. 0 669 611 discloses such a method and device for The invention relates to a method and an device for writing uses

ı 5 for the deviation between the position of falling and/or rising edges of the data signal and optimizing the write power of the pulse series. The known device writes a test pattern on the conditions, in particular when record carriers and devices of different manufacturers are signal. The deviation may be normalized on the duration of one period of the clock signal corresponding transitions of a clock signal, possibly recovered from the edges of the data the jitter versus power curve shows a minimum jitter. The jitter of a data signal is a measure corresponding to each sub-pattern is measured. The recording power is set at the value where written with a different radiation power. Subsequently, the litter of the read signal record carrier, the test pattern consisting of a series of sub-patterns, each sub-pattern being However, the known method does not always provide optimum recording

20 with an improved adaptation of the recording conditions to the combination of a particular interchanged device and record carrier. It is an object of the invention to provide a recording device and method

25 reading marks on the record carrier and supplying a read signal, a jitter detector for pattern and supplying the test signal to an input of the recording means, reading means for by one pulse series, a test signal generator for generating a test signal comprising a test carrier by irradiating the record carrier with pulse series of radiation, a mark being formed comprises recording means for writing a pattern of optically readable marks on the record This object is achieved when the device according to the invention

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read signal, processing means for converting input information to be recorded into an output signal supplied to the recording means, the output signal corresponding to pulse series of respectively, the values of the control signals corresponding to an optimum quality of the signal and a second control signal in dependence on the leading- and trailing-edge jitter signa edge jitter signal and a trailing-edge jitter signal, control means for supplying a first control measuring jitter of the read signal corresponding to the test pattern and supplying a leading

relating to the trailing part being determined by the second control signal. determined by the first control signal and/or an optimum value of a second parameter a trailing part, an optimum value of a first parameter relating to the leading part being radiation and representing the input information, each pulse series having a leading part and

determined separately, it is possible to improve further the recording conditions. Since the leading and trailing edges of the read signal. When the leading- and trailing-edge jitter are recording conditions because it uses the total jitter, i.e. the combined jitter of both the It has turned out that the known device is not always able to find optimum

trailing part of the pulse series. The recording conditions are said to be optimum if the mark, and the trailing-edge jitter is preferably used for optimizing a second parameter of the trailing-edge jitter is a measure of the accuracy of the trailing edge position of a written parameter of the leading part of the pulse series used for writing the mark. Likewise, the this position. The position of the leading edge of a mark may be influenced by varying a first mark in the recording layer, the measured leading-edge jitter is preferably used to influence leading-edge jitter is a measure of the accuracy of the leading edge position of a written number of errors in the recovery of the information recorded under these conditions is

30 ß with increasing length of the mark to be written. In the optimization method according to the different marks. If, for instance, the information is coded according to the so-called EFM the set will comprise marks having lengths of 3, 4, ... 11 times a unit length and possibly a and trailing part of a pulse series may be optimized according to the invention. likewise, the trailing part of at least one pulse series of the set is optimized. Both the leading invention the leading part of at least one pulse series of the set of pulse series is optimized; is called an nT mark. A single mark out of the set of different marks is written by a pulse synchronization mark of 14 unit lengths. An mark having a length of n times the unit length series of a corresponding set of different pulse series. The length of a pulse series increases In general information is represented on the record carrier by a set of

Preferably, the leading part of short pulse series is optimized, whereas the

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marks. The caesura for the EFM-coded information is preferably at the T4 or T5 pulse in length of written marks of increasing length is larger for shorter marks than for longer should be closer to the shortest than to the longest pulse series, because the relative change series of intermediate length may be optimized. The caesura between short and long pulses trailing part of long pulse series is optimized. The leading part and trailing part of pulse series. The separate optimization of pulse series of different lengths provides a very suitable

of the leading part and a pulse width of the trailing part. In a preferred embodiment of the one or more radiation pulses. When a pulse series has two or more pulses, the first or device the first parameter is the power of the leading part and the second parameter is the different parameters for the leading and trailing part is also possible, e.g. the radiation power pulse series, respectively. Alternatively, the first or second parameter may be a time duration second parameter may be the pulse widths of a pulse in the leading or trailing part of the of the leading or trailing part of the pulse series, respectively. A pulse series may comprise method to improve the recording conditions power of a trailing pulse of a pulse series. between two pulses in the leading or trailing part of a pulse series. A combination of The first or second parameter to be optimized may be the radiation power

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8 amplitude may be converted to a modulation or a so-called asymmetry of the read signal in pulse series where the power is not affected by the first or second parameter. The measured read signal corresponding to a recorded test pattern. The power applies to those parts of the pulse series at an optimum value in dependence on a measured amplitude or total jitter of the order to set the power. The device according to the invention preferably sets the power of the

30 25 preferred order for determining the optimum recording conditions is to write first a test invention should be the parameter which most strongly affects the other parameters. A of the second parameter is determined from the trailing-edge jitter of the read signal. optimum power and the optimum value of the first parameter and varying the value of a parameter corresponding to the minimum jitter. A second test pattern is recorded using the pulse series. The optimum value of the first parameter is determined from this pattern by pattern with varying values of the first parameter, e.g. the power of only the leading part of second parameter, e.g. the power of the trailing pulse of a pulse series. The optimum value measuring the leading-edge jitter of the read signal and determining the value of the first The parameter to be optimized first in the method according to the

The above two optimization steps are preferably preceded by a step to

parameter in the trailing part

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optimum value of the power is determined from the amplitude of the read signal pulse series over a small range around the optimum value found in the first step. The using the optimum values of the first and the second parameter and varying the power of the first and second test pattern. After the above two steps a fourth test pattern may be recorded read signal corresponding to that pattern. This write power may be used when writing the series is written on the record carrier and an optimum write power is determined from the above two steps. Thereto a test pattern with varying values of the write power of the pulse optimize the write power of those parts of the pulses series which are not affected by the A further aspect of the invention relates to a method of recording

recording conditions as described for the recording device according to the invention. information on an optical record carrier, comprising the steps for determining the optimum A further aspect of the invention relates to a method of recording

information on a record carrier in the form of marks of different lengths, a mark being

part which differ in a second parameter. The two subsets may partly overlap, i.e. one or one of the subsets have a leading part and a middle part which differ in a first parameter, pulse series and a subset of long pulse series, characterized in that the pulse series of only of pulse series having different lengths, the set of pulse series comprising a subset of short having a leading part, a middle part and a trailing part, each pulse series belonging to a set formed by irradiating the record carrier with a pulse series of radiation, each pulse series more pulse series belong to both subsets. The two subsets may also be disjunct, and not al and in that the pulse series of the other one of the subsets have a middle part and a trailing series, but preferably two or more. pulse series need be comprised in the two subsets. A subset comprises at least one pulse A further aspect of the invention relates to a method of recording

25 subset have a first value of a first parameter in the leading part and the pulse series of the information on a record carrier in the form of marks of different lengths, a mark being part and the pulse series of the second subset have a second, different value of the second and a second subset of long pulse series, characterized in that the pulse series of the first having different lengths, the set of pulse series comprising a first subset of short pulse series having a leading part and a trailing part, each pulse series belonging to a set of pulse series formed by irradiating the record carrier with a pulse series of radiation, each pulse series that the pulse series of the first subset have a first value of a second parameter in the trailing second subset have a second, different value of the first parameter in the leading part, and in

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The recording method according to the invention has been shown to improve the quality of the recordings and reduce significantly the jieur of the rest signal of the recording in the recording the recording to the recording in the property of the recording is reduced. In particular, the quality of the recording is testinest on the spatial point of the recording is testinest and the shifting of the objective tens of the

The objects, advantages and features of the invention will be apparent to from the following more particular description of preferred embodiments of the invention, as illustrated in the accompanying drawings, in which

Figure 1 is a diagram of an optical recording device according to the

Figure 2 is a diagram of a jiner detector.

Figure 3 shows a digital information signal, a signal corresponding to the Figure 5 shows a digital information signal, a signal corresponding to the Figure 5 stores.

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Figure 4 is a diagram of information processing means, and Figure 5A and B show two signals corresponding to the radiation power

tor writing.

Figure 1 shows a device and an optical record carrier 1 according to the invention. Record carrier 1 has a manaparent substante 2 and a recording layer 3 armaged on it. The recording layer comprise a manerial stankel for writing information by means of a radiation beam. The recording layer may be of e.g. the magatos optical type, the phase-radiation beam. The recording layer may be of e.g. the magatos optical by explicitable to change type, the of-the type or of any other sainable material. The invention is applicable to any of these models, to that been abound to be particularly stankels for dop-media. Information may be recorded in the form of optically desceable regions, also called marks, information may be recorded in the form of optically desceable regions, also called marks, incrementing a radiation beam 5. The radiation beam is converged on recording layer 3 via a few many optime 6, an objective tent? and substante 2. The record carrier may stable be form optimized, where the radiation tents is instituted inferely on recording layer 3 viabous passing through a substante. Budiation reflected from medium 1 is converged by objective item 7 and, among a substante. Budiation reflected from medium 1 is converged by objective item 9 and,

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after passing through beam splitter 6, falls on a detection system 8, which converts the

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incident relations in electric detector signals, The detector signals are input to a strout 9. The circuit derives several signals from the detector signals are a total signal Sr, representing the information being read from medium 1. Redatation source, beam splitter 6, representing the information being read from medium 1. Redatation source, beam splitter 6, objective tents 7, detection system 8 and circuit 9 together from reading means 10. In an objective tents 7, detection spitter 6 is a diffraction grating, and detection system 8 is stranged close to relation source 4.

Read signal S_{RI} from circuit 9 is processed in a first processor 11 in order to derive signals representing one or more read parameters, e.g. a modulation, asymmetry or jitter, from the read signal. The signals are used for controlling the recording

- 10 process. The signals are fed in control means 12, which process a series of values of the read parameters and based thereon derives values of countrol signals S_C corresponding to optimum recording conditions. The control signals are supplied to main processing means 13, to optimum searching conditions. The correct signals of control means 12 may be circuits statished for processing garding signals. A second read processing garding signals S_C, which may be the same signal signal so form an information couput signal S_O processing means 13, which processes the signal to form an information couput signal S_O
- representing the information read from record carrier 1.

 Anha processing means 13 controls a test signal generator 14, which supplies a test signal Set to a radiation source driver 15 during a test phase preceding supplies a test signal Set to a radiation source driver 15 generate the driving signal Set 20 recording of information. Budiation source driver 15 generate the driving signal Set 20 recording of information. Budiation source 4 in dependence on the signal at its injet. The test signal corresponds to a radiation source 4 in dependence on the signal at its injet. The test signal corresponds to a radiation source 4 in dependence on the signal at its injet. The test signal corresponds to a radiation source 4 in dependence on the signal at its injet. The test signal corresponds to a radiation source 4 in dependence on the signal at the injet of the signal at the sign

source 4, beam splitter 6, and objective lens 7 together form recording means 17.

- An information to get signal 5₀, representing the user information to be 25 recorded on record centrer 1, is also fed into main processing means 1.15 may add synchronization, address, and error correction information to the user information. The processed information represented by a signal 5₀ is supplied to processing means 16. Coursed signals 5₀ are also applied to processing means 16. Processing means 16 agents 5₀ to country and signal 5₀ to country and the country of the ten recording information. It uses generate a signal 5₀ to country and the country of the processing information in the country of signal for all signal for an optimum recording process.
- The radiation pulses emitted by radiation source 4 induce marks in the form of optically detectable changes in recording layer 3. Such a mark may be written by a single radiation pulse. A mark may also be written by a series of radiation pulses of equal or different bragish.

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The acual addition power emitted by radiation source 4 may be measured by a not-chosen power detector arranged in an otherwise notweed site below of the radiation beam or in radiation reflected off in element in the opicial parts of the radiation beam. The signal of the power detector may be connected directly to main processing means.

First processor 11 comprises means for deriving a read parameter from the read signal. The read parameter may be a parameter related to the medicate of the read signal, such as modulation or a combination of the modulation of high- and low-frequency components in the read signal. The read parameter may also be a parameter related to the components in the read signal. The read parameter may also be a parameter related to the components in the read signal, such as jitter. Processor 11 may comprise means for deriving more than one parameter from the read signal.

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which measures the phase between the read signal and a clock signal S_{CL} . A low-pass filter signal. The measured time intervals of time-interval detectors 24 and 15 are analyzed in signal S_{R1} are also supplied to a second time-interval detector 25, which measures the time corresponds to the first part of a mark detected by the scanning radiation beam, whereas the signal S_{CL} and read signal S_{R1} are supplied to a first time-interval detector 24, which 22 and 23 form a phase-locked loop, deriving a clock signal from the read signal. Clock provides the clock signal S_{CL} , which is fed back to phase detector 21. The components 21, filter 22 is used to control the frequency of a clock generator 23. The clock generator 22 removes the bigh-frequency components from the measured phase. The output of low-pass embodiment of the jitter detector 20. Read signal S_{R1} is supplied to a phase detector 21, measuring both the leading- and trailing-edge jitter of the read signal S_{R1} . Figure 2 shows an representing the standard deviation of the leading-edge jitter and the trailing-edge jitter, jitter detector according to the invention the circuits 26 and 27 generate signals S_{IJ} and S_{TJ} an average value, a standard deviation and/or a peak deviation. In the embodiment of the circuits 26 and 27, respectively. Circuits 26 and 27 process the time-interval values to form intervals between trailing edges of the read signal and the closest transitions of the clock trailing edge is that part corresponding to the last part of mark. Clock signal S_{CL} and read transitions of the clock signal. The leading edge is that part of the read signal S_{R1} that measures the time intervals between leading edges of the read signal and the closest According to the invention processor 11 comprises a jitter detector 20 for

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Processing means 16 generate an output signal S_D in response to information signal S_{IP} and supplies it to radiation source driver 15. Figure 3 shows in the

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upper trace part of a two valued, EFM-coded information signal Sp as a function of time. The signal shows a 3T, 4T and 6T pales as a sequence of logical values "0 and "1", with transitions between the values occurring an clock moments as a distance T. The second trace in Figure 3 shows an example of three pales series of output signal Sp pertaining to the three in gignal palese shown in the first trace and optimized according to the invention. The second trace inclusions the radiation power of source 4 corresponding to the signal value of Sp. Sp. 1s a write power. Level insufficient to write a mark in the recording layer, Ps, is a write power level of the middle part of the pulse series, Ps, is a write power level of the leading part of level of the middle part of the pulse series.

a pulse series. P_{ed} is a power of the trailing part of a pulse series. The third trace shows to logical states for each clock period of duration. In the example of Sp shown in the second to get the signal values may change at clock moments at a cliamone of 17.3. For fixt pulse of a pulse series has a width of 4.7.1 and stoppener pulses in the pulse series have a width of 2.7.3.

T and a gap between pulses of 1/3. T. The isoting part of a pulse series in this comple has a length of 1/3. The middle part of a pulse series has length of 1/3. The middle part of a pulse series has length of 1/3. The middle part of a pulse series has a slength equal to the total length of the pulse series of the second trace a 3.7. 4.7 and shows schemically the midd formed by the pulse series of the second trace: a 3.7. 4.7 and shows schemically the midd formed by the pulse series of the second trace: a 3.7. 4.7 and shows schemically the midd formed by the pulse series of the second trace: a 3.7. 4.7 and shows schemically the midd formed by the pulse series of the second trace: a 3.7. 4.7 and shows schemically the midd formed by the pulse series of the second trace: a 3.7. 4.7 and shows schemically the midd formed by the pulse series of the second trace: a 3.7. 4.7 and shows schemically the midd formed by the pulse series of the second trace a 3.7. 4.7 and shows schemically the midd formed by the pulse series of the second trace: a 3.7. 4.7 and shows schemically the midd formed by the pulse series of the second trace a 3.7. 4.7 and shows schemically the midd formed by the pulse series of the second trace a 3.7. 4.7 and shows schemically the midd formed by the pulse series of the second trace a 3.7. 4.7 and shows schemically the midd formed by the pulse series of the second trace a 3.7. 4.7 and shows schemically the series of the second trace a 3.7. 4.7 and shows schemically the series of the second trace a 3.7. 4.7 and shows schemically the second trace a 3.7. 4.7 and shows schemically the series and shows schemically the second tra

In the example of the optimized signal in the second trace of Figure 3 the 20 power $P_{\rm ext}$ in the leading part of the subset of the shorter pulse series (3T and 4T) is optimized using the leading-edge jitter, whereas the power in the leading-edge pure $P_{\rm ext}$ in the leading part of the longer

and 4T length respectively.

opimized using the leading-edge jiner, whereas the power in the leading part of the longer pulse series (Ω T with n.2.5) is set at the level P_v . The power of the trailing part of the pulse series is not opimized and set at the level P_w , whereas the power $P_{u,q}$ of the trailing part of the subset of longer pulse series (Ω T with n.2.4) is optimized using the trailing-edge jiner.

It will be clear that the invention is not limited to the above implies of the leading and unling part of the pulse series, and that different lengths of the leading and unling parts of the pulse series are possible. Likewise, it will be clear that the invention is not limited to the particular selection shown of pulse series of which the leading and unling for parts are optimized.

Figure 4 shows an embodiment of processing means 16 that generates the output signal S₀ shown in the second trace of Figure 3 in response to the information signal S₀ shown in the first trace of Figure 3. A clock signal F₀, having a period of 7 is supplied S₀ aboven in the first trace of Figure 3. A clock signal F₀, having a period of 7 is supplied to a phase-locked loop 30. The frequency of output F_{C1} of the phase-locked loop is divided

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by a factor of fince by a divisiter 31 and subsequently field note to phase-locked loop 30. The combination of phase-locked loop 30 and divider 31 operations as a frequency triplication, generating a clock signal For Juving a periods of 137. Information signal Sap is supplied to generating a clock sparing For Juving a period of 137. Information signal Sap is supplied to an eight-bit shift register 32. The imput bits of Sap are fed into the register at a rate of one bit an eight-bit with fire spiriter are supplied to a satte machine 33 once each clock period T. The same machine consense and eight-bit word from the register into three consensative power machine converted such eight between the same machine are a rate of one value power values. The power values are converted from digital to analose format by a D-A convertor 34, which supplies an analog output signal Sp. to be used in source differ 15.

The operation of the state machine will be explained with reference to

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Uh	4	w	2		-		٩	state
111111xx	xx011111	x11110xx	x0111xxx	xx011110	xx01110x	xxx01xxx	xxx0xxx	bitpattern
P _b , P _w , P _w	P _b , P _b , P _w	Pb. Pw2. Pw2	P _w , P _w , P _w		P _b , P _b , P _{w1}		Pb. Pb. Pb	state bitpattern power value

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The table shows the bit pattern received by state machine 33 from shift register 32, the 5 corresponding state of the state machine and the three consecutive power values pertaining to

25 corresponding state of the state machine and the three consecutive power values perturning to the first man of Figure 3 are that state. The states belonging to information signal S₂ in the first trace of Figure 3 are indicated in the bound more of the Figure 3. There are two input bit patterns that lead to state 0 and two that lead to state 1. The right-records his of each bit pattern is the last bit of state 0 and two that lead to state 1. The right-record his of each bit pattern is the last bit of state to be state 0 and it register 25. The fourth bit from the right is the current bit. Information entered into this register 25. The fourth bit from the right is the current of the content of the current bit. The content of the current bit is in the table on the red between the right of the current bit.

33 has a bit pattern 'x11110xx', it enters into state 3; in response it provides at three

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- consensive clock moments of F_{CJ} the power values P_0 , $P_{\alpha,2}$ and $P_{\alpha,2}$, in this order. These digital power values are converted from digital to analog and supplied to source driver 15. Before writing information on record carrier 1 the device goet through a test
- phase in which it sets the radiation power of the pulse series used for writing to an optimum 5 waite by performing the following procedure. The dorice writes a first test pattern on record carrier 1, comprising a serier of sub-patterns each baring a different write power.

 Subsequent sub-patterns may be written with a step-wise increased write power under the countrol of main processing means 13. The lengths of the marks in the sub-patterns should be sedected so as to give a desired read signal. If the maximum modulation of the read signal is
- 10 to be determined, the sub-patterns should comprise marks sufficiently long to achieve a maximum modulation of the read signal. When the information is could according to the so called EPM modulation, the test patterns preferably comprises the long I₁, marks. The patterns may be written away there on the medium. They may also be written in specially provided test areas on the medium.
- Read signal S_{R1} corresponding to the first next automate is processed by processor I1 and a first read parameter is derived from the read signal. The first read parameter may be the modulation of the read signal. The first read parameter is preferably parameter may be the modulation of the read signal. The first read parameter is preferably the asymmetry of the read signal, called \$\beta\$, being a measure for the difference between the asymmetry of the read signal keen over the entire information bandwidth and the average value of the result signal along the configuration of the read signal along the configuration of the the substitute. A signal representing the asymmetry may be obtained by passing read signal Sign (frough a signal signal content of the processing of the symmetry may be obtained by passing read signal Sign (frough a signal signal).
- 25 Conrol means 12 nearier from processor 11 values of β for all sub-patterns in the first test pattern. The objects of β and the write powers of the corresponding sub-patterns from a β venus write power curve, which is a line crossing the β=0 and; Commol manus 12 form a β venus write power curve, which is a line crossing the σ or cupil to zero, preferably in a determine the write power for which β has a value close not or cupil to zero, preferably in a range from 4.05 to +0.15. The selected optimum write power is supplied to main

high-pass filer, determining the signal values A1 and A2 of the upper and lower envelop of the filtered signal, respectively, and calculate $\beta = (\Lambda 1 + \Lambda 2)/(\Lambda 1 + \Lambda 2)$, where, in general, $\Lambda 2$

will have a negative value.

30 processing means 13.
in the second sep of the rest phase the device optimizes the leading part of the pulse series used for writing. To that end, use signal generator 14 generates a test signal for pulse series used for writing a second test pattern on the record carrier, using the optimum write power obtained writing a second test pattern on the record carrier, using the optimum write power obtained in the first step. The second test pattern comprises a series of sub-patterns with different

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values of the power in the leading part of the pulse series. Processor 11 measures the leading-edge jiner $S_{i,j}$ of the read signal corresponding to each sub-pattern and supplies the jiner values to commot means 12. Commol means 12 uses the leading-edge jiner values of the sub-patterns to determine the leading-edge power $P_{i,j}$ that gives the lowest leading-edge jiner. The commol signal representing this value is supplied to man processing means 13. jiner. The commol signal representing this value is supplied to man processing means 13.

pulse series used for writing. The device writes a third text pattern using pulse series with write powers for the trailing pulses shoring different values in the different sub-patterns of the wint gowers for the trailing pulses shoring different values in the different sub-patterns of the short date pattern. The pulse series apply the optimization gives power obtained in the first step. Processor 11 measures the mailing-edge jitter 8-y of the rest at signal corresponding to each of the ask-patterns. Control measures 12 determines the trailing-edge power Pay for which the trailing-edge jitter shows a maintainm value and sexplicit sits was as a control signal to main processing means 13. For specific record curriers the trailing part is optimized in the second step and the leading part

In the fourth step of the test phase the device optimizes once more the write power using the leading and ruinling powers obtained in the second and third step. The device writes a fourth step pattern using pute series with write powers in the middle part of the pute series having different values for the different sub-patterns in the fourth set pattern. The write powers lie in a relatively small range around the optimum write power obtained in the first step. Processor I and counted nears 12 form a count signal representing the optimum write power P_w and supply it to main processing means 13.

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After the test phase information represented by signal S₁ may be recorded on the record carrier under optimum recording conditions. The plate series formed by processing means in 6 in dependence on the information signal S₁ are modelled in accordance with control signals S₁. In the above embodiment of the device the power of the leading part of the 37 and 47 pulse series is set to the indifficy-flog power P₁₀, and the power of the rading part of the nT pulse series with n.3.4 is set to the milling-step power P₂₀. The power of the middle pure of the pulse series is set to the optimum power P₂₀.

series with $n \ge 4$ is optimized to the same value in a subsequent step. P_{02} of the 4T palse series is optimized again in a next step. Figure 5 shows output signals δ_D for a 3T, 4T and 6T mark resulting from

the 3T and 4T pulse series is optimized to the same value in a first step. Pw2 of the nT pulse

In an alternative embodiment of the method according to the invention, Pw1 of

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alternative embodiments of the recording method according to the invention. An IT mark is written by a series of (N-1) pulses. In the embodiment of Figure 5 At the first parameter is the width T₁ of the first pulse of the TI and AT pulse series, the value of which is determined in a single optimization step. The width T₂ of the pulses between the first and last pulse of each 5 pulses series that a predetermined value, e.g. 2.03 T. The time duration between the pulses in a series also has a predetermined duration, e.g. 1.13 T. The width T₁ of the last pulse of the nT pulse series with a 2.4 is determined in a single optimization step. The width T₁ of the first pulse series with a 2.5 has a prodetermined value, e.g. 1.13 T. In a

subsequent optimization step the value of T₂ of the 4T pulse series may be further optimized.

Figure 58 shows an output signal S₂ of 8 37, 47 and 6T pulse sertes of which the time duration between pulses has been optimized. In the example shown the pulse width have a constant, predestrained value, e.g., 1/3 7, 2/3 7, 2/3 7, 1/2 7, 1/2 T for the 6T pulse series. In a first optimization sup the duration T₂ between the first and second pulse of pulse series. In a first optimization sup the duration T₂ between the first and second pulse of

the 3T and 4T pulse series is optimized. The duration T_0 between pulses other than the first 13 and last one of a series has a predetermined value, e.g. 1/3 T. Litewise, the duration T_2 between the first and second pulse of 1/2 Pulse series with $n \ge 5$ has a predetermined value,

between the first and second pulse of Π pulse series with $n \ge 5$ has a prodetermined value, e.g. 1/3 T. In a subsequent optimization step the duration T₂ between the one but last and last pulse of Π pulse series with $n \ge 4$ is determined.

It will be clear that for specific applications combinations can be made of the methods shown in Figure 3, 5A and 5B, e.g. a power optimization of the leading part and a pulse width optimization of the trailing part.

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A recording device may record the optimum recording conditions obtained in the above procedure on the record carrier, together with an identification of the device. The the above procedure on the record carrier, together with an identification of the device. The the above procedure on the recording conditions may include the write powers P_{w} , P_{wl} and P_{wd} , write speed and recording conditions may include the write powers P_{w} , P_{wl} and P_{wd} , write speed and

25 werelength. The device is then able to check whether or not a record carrier must be used before recording. If the identification on the record carrier is equal to the identification of the record carrier is equal to the identification of the device, the recording test procedure meet not be performed and the recording conditions read from the record carrier can be used tuesad. Alternatively or additionally, a recording device from the record manufacturer may write starting values or ranges for the parameters on the or a record manufacturer may write starting values or ranges for the parameters.

30 record carrier. The methods of recording according to the invention are suitable for writing in erased recording layers and for writing in not yet erased recording layers, i.e. for the socalled direct-overwrite.

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- by one pulse series, carrier by irradiating the record carrier with pulse series of radiation, a mark being formed recording means for writing a pattern of optically readable marks on the record Device for recording information on an optical record carrier, comprising
- supplying the test signal to an input of the recording means, a test signal generator for generating a test signal comprising a test pattern and reading means for reading marks on the record carrier and supplying a read signal
- 10 and supplying a leading-edge jitter signal and a trailing-edge jitter signal, control means for supplying a first control signal and a second control signal in a jitter detector for measuring jitter of the read signal corresponding to the test pattern

dependence on the leading- and trailing-edge jitter signal respectively, the values of the

- ī and representing the input information, each pulse series having a leading part and a trailing part, an optimum value of a first parameter relating to the leading part being determined by supplied to the recording means, the output signal corresponding to pulse series of radiation control signals corresponding to an optimum quality of the read signal, the first control signal and/or an optimum value of a second parameter relating to the trailing processing means for converting input information to be recorded into an output signal
- 20 radiation power of the leading or trailing part Device as claimed in Claim 1, wherein the first or second parameter is a

part being determined by the second control signal

- of a pulse in the leading or trailing part Device as claimed in Claim 1, wherein the first or second parameter is a width
- 25 duration between two pulses in the leading or trailing part Device as claimed in Claim 1, wherein the first or second parameter is a time
- 'n Device as claimed in Claim 1, wherein the control means is arranged to derive

the value of the second comrol signal from a test pattern recorded with an optimum value of

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- the first parameter. Device as claimed in Claim 1, wherein the control means are arranged for
- supplying a third control signal in dependence on an amplitude of the read signal its value in the conversion of the input information to be recorded into the output signal. the value of the third control signal corresponding to an optimum quality of the read signal, corresponding to the test pattern and for controlling the radiation power of the pulse series, and the processing means are arranged for receiving the third control signal and using
- writing a test pattern of marks on the record carrier, Method recording information on a record carrier, comprising the steps of

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- reading the test pattern and forming a read signal
- ٠. determining the optimum values of a first and second control signal in dependence on measuring the leading-edge jitter and the trailing edge jitter of the read signal
- a trailing part, an optimum value of a first parameter relating to the leading part being the leading- and trailing-edge jitter respectively, determined by the first control signal and/or an optimum value of a second parameter radiation and representing the input information, each pulse series having a leading part and output signal to the recording means, the output signal corresponding to pulse series of converting user information to be recorded into an output signal and supplying the
- Method according to Claim 7, comprising the steps of

relating to the trailing part being determined by the second control signal

- 25 measuring an amplitude of the read signal.
- amplitude, determining an optimum value of a third control signal in dependence on the
- third control signal. controlling a radiation power of the pulse series in dependence on the value of the
- test pattern. using a first test pattern is followed by optimization of the a second parameter using a second Method according to Claim 7, in which an optimization of the first parameter

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- 10. Method according to Claim 8 and 9, in which the optimization of the radiation power is followed by the optimization of the first and second parameters.
- Method of recording information on a record currier in the form of marks of deferent lengths, a mark being formed by intrinsiting the record currier with a spulse series of radiation, each pulse series through a floating part, a middle part and a trailing part, each pulse series belonging to a set of pulse series having different freights, the set of pulse series pulse series abunded to supprise series, characterized in comprising a nature of about pulse series and a states of long pulse series, characterized in that the pulse series of only one of the subsets three 1 scaling part and a middle part which that the pulse series of the other one of the subsets have a defined part of the subsets have a
- Method according to Claim 11, wherein the subset of short pulses has a different leading part and middle part and the subset of long pulse series has a different middle part and trailing part.

middle part and a trailing part which differ in a second parameter.

- Method of recording information on a record carrier in the form of marks of different lengths, a mark being formed by irrulating the record carrier with a pulse series of radiation, each pulse series showing a leading part and a railing part, each pulse series behoughing to a set of pulse series thereign different lengths, the set of pulse series comprising a first subset of thort pulse series and a second subset of long pulse series, comprising that the pulse series of the first subset mass a first value of a first pursurer in the leading part and the pulse series of the second subset have a second, different value of the first pursurer in the leading part, and in that the pulse series of the second subset have a first whose the second parameter in the trailing art of the second subset have a second, different value of the second parameter in the trailing part.
- 14. Method according to Claim 11 or 13, wherein the first parameter is a adiation power, a width of a pulse in the pulse series or a time duration between two pulses of the

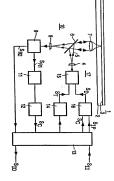
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pulse series

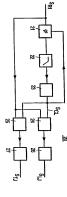
15. Method according to Claim 11 or 13, wherein the second parameter is a radiation power, a width of a pulse in the pulse series or a time duration between two pulses of the pulse series.

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